



TOL±								
RANGE	M1	M2	S1	S2	P1	P2	C	USR
0-6	0.05	0.1	0.15	0.2	.05	0.1	0.5	
6-30	0.1	0.2	0.15	.25	0.1	0.15	1	
30-80	0.15	0.25	0.2	0.3	0.2	0.4	2	
80-180	0.15	0.3	0.25	0.45	0.4	0.8	3	
180-315	0.2	0.5	0.4	0.6	0.4	1.2	3	
315-800	0.3	0.6	0.7	1.1	0.6	1.5	4	
ANG. TOL±	0°-30°	0.2°	30°-60°	0.2°	60°-90°	1°		

PART NO:	ACTi Corporation		
MODEL:	DATE: 25-May-15		
NAME:			
MATERIAL:	FINISH:		
APPROVAL:	DWG NO:		
CHECK:	SCALE SHEET REV. UNIT		
DRAWN:	0.700 1/1 MM		